



**TRAK-IT® IIIa**  
is ideal for performing  
**NFPA 54 Purge**  
**Requirements**

**SENSIT**  
Technologies

**Innovative Detection Solutions**

[www.gasleaksensors.com](http://www.gasleaksensors.com)

## CHANGES TO NATIONAL FUEL CODE SECTION 8.3

**Gas lines greater than 2 1/2" diameter or >2psi must be purged outdoors. Large gas lines, as listed below, require purge with inert gas such as nitrogen prior to removal from service.**

<b>Nominal Pipe Size (in.)</b>	<b>Length of Piping (ft.)</b>
<b>2 1/2</b>	<b>&gt;50</b>
<b>3</b>	<b>&gt;30</b>
<b>4</b>	<b>&gt;15</b>
<b>6</b>	<b>&gt;10</b>
<b>8 or larger</b>	<b>Any length</b>

For SI units: 1 inch = 25.4mm • 1 ft = 304.88mm



Chart courtesy of SENSIT TECHNOLOGIES • Valparaiso, IN 46383  
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